

## **MAX41400**

## **General Description**

The MAX41400 is a low-power, high-precision instrumentation amplifier with programmable gain through input pins.

Available in a space-saving, 9-bump wafer-level package (WLP) with a 0.4mm bump pitch, it is designed for use in portable medical and industrial sensor applications. The device features internal EMI filters to protect from RF disturbances and EMI. The internal fixed gain can be selected from 10V/V to 250V/V. The gain-setting resistors are located inside the device, thus minimizing gain drift variations over the temperature range.

The MAX41400 features rail-to-rail CMOS inputs and outputs; a 28kHz, -3dB bandwidth at just  $65\mu$ A (typ) supply current; and  $25\mu$ V (max) zero-drift input offset voltage over time and temperature. The zero-drift feature eliminates the high 1/f noise typically found in CMOS input amplifiers, making it useful for a wide variety of low-frequency measurement applications.

The MAX41400 operates from a 1.7V to 3.6V power supply voltage and is specified over the -40°C to +125°C automotive temperature range.

## **Applications**

- Low-Power Sensor Interface
- Pressure, Weight, and Force Sensors
- RTD Temperature Sensors
- Wearable Devices
- EKG Medical Devices
- Insulin and Infusion Pumps

## **Benefits and Features**

- Supply Voltage Range: 1.7V to 3.6V
- Very Low 25µV (max) Input Offset Voltage
- Low 65µA Quiescent Current
- Rail-to-Rail Inputs and Outputs
- EMIRR
  - >100dB at 1800MHz, 2400MHz
  - >90dB at 900MHz
- 28kHz, -3dB Bandwidth
- On-the-Fly Programmable Gain:
- 10V/V, 20V/V, 40V/V, 80V/V, 100V/V, 150V/V, 200V/V, and 250V/V
- Power-Saving Shutdown Mode
- Available in Tiny 1.26mm x 1.23mm, 9-Bump WLP and 2.5mm x 2mm, 10-Pin TDFN

Ordering Information appears at end of data sheet.

# Simplified Block Diagram



## **Absolute Maximum Ratings**

$V_{\mbox{\scriptsize DD}}$ to GND0.3V to +4V	Continuous Power Dissipation (WLP - derate 11.91mW/°C
IN+ to IN0.3V to V <sub>DD</sub> + 0.3V	
OUT, REF to GND0.3V to $V_{\mbox{\scriptsize DD}}$ + 0.3V	above +70°C)
IN+, IN-, G0, G1, G2, SHDN_ to GND0.3V to V_DD + 0.3V	Operating Temperature Range40°C to +125°C
Continuous Current into any Input/Output Pin 10mA	Junction Temperature+150°C
Output Short-Circuit Duration to Either V <sub>DD</sub> or GND	Storage Temperature Range40°C to +150°C
Continuous	Soldering Temperature (reflow)+260°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## **Package Information**

Ultra-Thin WLP	
Package Code	N91F1+1
Outline Number	<u>21-100443</u>
Land Pattern Number	Refer to Application Note 1891
Thermal Resistance, Four Layer Board:	
Junction-to-Ambient (θ <sub>JA</sub> )	83.98°C/W
Junction-to-Case (θ <sub>JC</sub> )	24.60°C/W

10 TDFN	
Package Code	T102A2+2C
Outline Number	<u>21-100013</u>
Land Pattern Number	<u>90-100007</u>
Thermal Resistance, Four Layer Board:	
Junction-to-Ambient (θ <sub>JA</sub> )	102°C/W
Junction-to-Case (θ.c)	2.90°C/W

For the latest package outline information and land patterns (footprints), go to <u>www.maximintegrated.com/packages</u>. Note that a "+", "#", or "-" in the package code indicates RoHS status only. Package drawings may show a different suffix character, but the drawing pertains to the package regardless of RoHS status.

Package thermal resistances were obtained using the method described in JEDEC specification JESD51-7, using a fourlayer board. For detailed information on package thermal considerations, refer to <u>www.maximintegrated.com/thermal-</u> <u>tutorial</u>.

## **Electrical Characteristics**

(Global conditions unless otherwise stated:  $V_{DD}$  = 1.8V,  $V_{IN+} = V_{IN-} = V_{DD}/2$ ,  $V_{REFIN} = V_{DD}/2$ , G = 10V/V,  $R_{LOAD}$  = 10k $\Omega$  to  $V_{DD}/2$ ,  $V_{SHDN} = V_{DD}$ , typical values at +25°C, -40°C ≤  $T_A$  ≤ +125°C)

PARAMETER	SYMBOL	CON	DITIONS	MIN	ТҮР	MAX	UNITS
DC SPECIFICATIONS							
Input Offert Veltage	Maa	-40°C ≤ T <sub>A</sub> ≤ +85°C	All gain options		1	25	
input Offset Voltage	VOS	-40°C ≤ T <sub>A</sub> ≤ +125°C	All gain options		1	35	μν
Input Offset Drift	TCV <sub>OS</sub>				5		nV/°C
		T <sub>A</sub> = +25°C	Note 1		10	150	
Input Bias Current	Ι <sub>Β</sub>	-40°C ≤ T <sub>A</sub> ≤ +125°C	Note 1		10	300	рА
Input Offset Current	I <sub>OS</sub>	Note 1			10		pА
Input Common-Mode Range	$V_{CM}$	Guaranteed by C	MRR	0.1		VDD - 0.1	V
Input ESD Protections		HBM, both IN+ a	nd IN-		2		kV
Common-Mode Rejection Ratio	CMRR		Gain = 10, 20	106	120		
		-40°C ≤ T <sub>A</sub> ≤ +125°C	Gain = 40, 80	115	130		dB
			Gain = 100, 150	120	130		
			Gain = 200, 250	120	130		
	PSRR	1.7V ≤ V <sub>DD</sub> ≤ 3.6V	Gain = 10, 20	98	110		dB
Power-Supply			Gain = 40, 80	110	120		
Rejection Ratio			Gain = 100, 150	113	130		
			Gain = 200, 250	113	130		
Range of Gain	G				WLP: 10, 40, 200 TDFN: 10, 20, 40, 80, 100, 150, 200, 250		V/V
Gain Selection Settling Time		V <sub>OUT</sub> to settle wi	thin ±100mV		20		μs
		T <sub>A</sub> = +25°C	All gain options		0.05	0.18	
Gain Error	G <sub>E</sub>	-40°C ≤ T <sub>A</sub> ≤ +125°C	All gain options		0.08	0.40	%
Gain Error Tempco	TC <sub>GE</sub>				5		ppm/°C
Output Voltage Swing High	V <sub>OH</sub>	V <sub>DD</sub> - V <sub>OUT</sub>	$R_{LOAD} = 10k\Omega$ to $V_{DD}/2$			50	mV

(Global conditions unless otherwise stated:  $V_{DD}$  = 1.8V,  $V_{IN+}$  =  $V_{DD}/2$ ,  $V_{REFIN}$  =  $V_{DD}/2$ , G = 10V/V,  $R_{LOAD}$  = 10k $\Omega$  to  $V_{DD}/2$ ,  $V_{SHDN}$  =  $V_{DD}$ , typical values at +25°C, -40°C ≤  $T_A$  ≤ +125°C)

PARAMETER	SYMBOL	CON	DITIONS	MIN	TYP	MAX	UNITS	
Output Voltage Swing Low	V <sub>OL</sub>	V <sub>OUT</sub> - GND	$R_{LOAD}$ = 10kΩ to V <sub>DD</sub> /2			25	mV	
INPUT REFERENCE		·						
Input Reference Voltage Range	V <sub>REFIN</sub>			0		$V_{DD}$	V	
AC SPECIFICATIONS								
		Gain = 10			28			
Bandwidth -3dB		Gain = 40			28		kH7	
Dandwidth, -50D		Gain = 100			10		NI 12	
		Gain = 200			5			
Slew Rate	SR				0.08		V/µs	
			WLP:		WLP:			
Input Voltage-Noise Density			G = 10V/V		54			
			G = 40V/V		38		nV/√Hz	
			G = 100V/V		41			
	V <sub>N</sub>	f = 10Hz, 1kHz, 10kHz	G = 200V/V		36			
			TDFN:		TDFN:			
			G = 20V/V		47			
			G = 80V/V		46			
			G = 150V/V		43			
			G = 250V/V		42			
Input Voltage Noise		0.1Hz to 10Hz, ga	ain = 10		1.3		μV <sub>P-P</sub>	
EMI Dejection Detie		V <sub>RFPEAK</sub> = 100mV both IN+ and IN-	/ <sub>РК</sub> , f = 900MHz,		>90		dD	
	EMIKK	$V_{\text{RFPEAK}}$ = 100m $V_{\text{PK}}$ , f = 1800MHz, 2400MHz, both IN+ and IN-			>100		ЧВ	
Input Current-Noise Density	I <sub>N</sub>	f = 1kHz			100		fA/√Hz	
Capacitive Loading Stability	CL				100		pF	
POWER SUPPLY		·						
Supply Voltage	V <sub>DD</sub>	Guaranteed by Ps +125°C	SRR, -40°C ≤ T <sub>A</sub> ≤	1.7		3.6	V	
Supply Current	I <sub>DD</sub>				65	90	μA	
Power-Up Time	t <sub>ON</sub>	V <sub>OUT</sub> to settle within 90%	V <sub>DD</sub> = 0 to 1.8V step		100		μs	
Shutdown Supply		-40°C ≤ T <sub>A</sub> ≤ +85°C	<u>Note 1</u>		0.1	0.3		
Current	'SHDN	-40°C ≤ TA ≤ +125°C	<u>Note 1</u>		0.1	0.7		

# Low-Power, Precision Instrumentation Amplifier with Programmable Gain

(Global conditions unless otherwise stated:  $V_{DD}$  = 1.8V,  $V_{IN+} = V_{IN-} = V_{DD}/2$ ,  $V_{REFIN} = V_{DD}/2$ , G = 10V/V,  $R_{LOAD}$  = 10k $\Omega$  to  $V_{DD}/2$ ,  $V_{SHDN} = V_{DD}$ , typical values at +25°C, -40°C ≤  $T_A$  ≤ +125°C)

PARAMETER	SYMBOL	CONE	DITIONS	MIN	ТҮР	MAX	UNITS
Turn-On Time	tonsd	V <sub>OUT</sub> to settle within 90%	$V_{DD}$ = 1.8V, $V_{\overline{SHDN}}$ = 0 to 1.8V step in <1µs		100		μs
LOGIC INPUTS DC CHARACTERISTICS							
Input Low Level	V <sub>IL</sub>	Active level				0.3 x V <sub>DD</sub>	V
Input High Level	V <sub>IH</sub>			0.7 x V <sub>DD</sub>			V
Input Leakage Current	ΙL					18	nA

Note 1: Guaranteed by design and characterization.

## **Typical Operating Characteristics**

(Global conditions unless otherwise stated:  $V_{DD} = 1.8V$ ,  $V_{IN+} = V_{IN-} = V_{DD}/2$ ,  $V_{REFIN} = V_{DD}/2$ , G = 10V/V,  $R_{LOAD} = 10k\Omega$  to  $V_{DD}/2$ ,  $V_{SHDN} = V_{DD}$ , typical values at +25°C, -40°C ≤  $T_A$  ≤ +125°C)

















# Low-Power, Precision Instrumentation Amplifier with Programmable Gain





SMALL SIGNAL

TRANSIENT RESPONSE

VIN

Vout

GAIN = 100

2mV/div

100mV/div





QUIESCENT SUPPLY CURRENT vs. SUPPLY VOLTAGE 90 GAIN = 10 QUIESCENT SUPPLY CURRENT (µA) 80 T<sub>A</sub> = +125°C T<sub>A</sub> = +85°C 70 T<sub>A</sub> = +25°C 60 T<sub>A</sub> = -40°C 50 1.7 2 2.3 2.6 2.9 3.2 3.5 SUPPLY VOLTAGE (V)

INPUT VOLTAGE NOISE DENSITY vs. FREQUENCY 10000 INPUT VOLTAGE NOISE DENSITY (nV<sub>RMS</sub>/VHz) GAIN = : 10 1000 100 10 10 100 10K 100K 1K FREQUENCY (Hz)













100µs/div







100000

STABILITY vs. CAPACITIVE LOAD

AND ISOLATION RESISTOR

# Low-Power, Precision Instrumentation Amplifier with Programmable Gain





1.8

1.2

0.6

0

-0.6

-1.2

-1.8

250

200

150

100

50

0

0 0.3 0.6

OUTPUT VOLTAGE LOW (mV)

-1.8 -1.2 -0.6 0 0.6 1.2 1.8

V<sub>DD</sub> = ±1.8V

GAIN = 10

= 0V VREF

COMMON-MODE VOLTAGE (V)



GAIN = 100

GAIN = 200

OUTPUT VOLTAGE (V)

OUTPUT VOLTAGE LOW vs. OUTPUT SINK CURRENT

0.9

OUTPUT SINK CURRENT (mA)

1.2 1.5



TYPICAL COMMON-MODE RANGE vs. OUTPUT VOLTAGE



EMIRR vs. INPUT VOLTAGE



EMIRR vs. INPUT VOLTAGE









# **Pin Configurations**

#### WLP



#### TDFN



## **Pin Descriptions**

P	N		FUNCTION	
WLP	TDFN	NAME	FUNCTION	
B3	3	IN+	Noninverting Input	
A1	10	GND	Ground	
C3	4	IN-	Inverting Input	
A2	1	V <sub>DD</sub>	Positive Supply	
C1	8	OUT	Output	
A3	2	SHDN_	Shutdown (active low)	
B1	9	REF	Input Reference	
_	7	G0	Gain Selection Input. Connect to either V <sub>DD</sub> or GND. The gain selection is based on the appropriate gain selection table in the <i>Detailed Description</i> .	
C2	6	G1	Gain Selection Input. Connect to either V <sub>DD</sub> or GND. The gain selection is based on the appropriate gain selection table in the <u>Detailed Description</u> .	
B2	5	G2	Gain Selection Input. Connect to either V <sub>DD</sub> or GND. The gain selection is based on the appropriate gain selection table in the <u>Detailed Description</u> .	

## **Detailed Description**

The MAX41400 is a programmable-gain precision instrumentation amplifier based on a traditional three-amplifier topology. The input stage is composed of two operational amplifiers that together provide a high common-mode rejection ratio, low input bias current, and low input offset voltage. The output stage is a conventional differential amplifier that provides an overall common-mode rejection of 130dB (G = +10V/V).

The amplifier has on-chip gain-setting resistors and the gains are selectable through input pins. On-chip trimming of internal gain-setting resistors helps optimize gain error, CMRR, and offset. Since all gain-setting resistors are within the device, this minimizes gain drift variation over the temperature range and saves design time and space.

#### **Gain-Selection Inputs**

Three inputs are used to select the internal gain for the TDFN package option. Each input can be connected to either GND or  $V_{DD}$ .

The WLP option supports only two inputs that limits gain selection to four options.

## Table 1. Gain Selection (TDFN)

PACKAGE	G2	G1	G0	GAIN (V/V)
TDFN	GND	GND	GND	10
	GND	GND	V <sub>DD</sub>	20
	GND	V <sub>DD</sub>	GND	40
	GND	V <sub>DD</sub>	V <sub>DD</sub>	80
	V <sub>DD</sub>	GND	GND	100
	V <sub>DD</sub>	GND	V <sub>DD</sub>	150
	V <sub>DD</sub>	V <sub>DD</sub>	GND	200
	V <sub>DD</sub>	V <sub>DD</sub>	V <sub>DD</sub>	250

## Table 2. Gain Selection (WLP)

PACKAGE	G2	G1	GAIN (V/V)
WLP	GND	GND	10
	GND	V <sub>DD</sub>	40
	V <sub>DD</sub>	GND	100
	V <sub>DD</sub>	V <sub>DD</sub>	200

## Input Voltage Range

The common-mode input range for all of these amplifiers is ( $V_{SS} + 0.1V$ ) to ( $V_{DD} - 0.1V$ ). Ideally, the instrumentation amplifier responds only to a differential voltage applied to its inputs, IN+ and IN-. If both inputs are at the same voltage, the output is  $V_{REF}$ . A differential voltage at IN+ ( $V_{IN+}$ ) and IN- ( $V_{IN-}$ ) develops an identical voltage across the gain-setting resistor, causing a current ( $I_G$ ) to flow. This current also flows through the feedback resistors of the two input amplifiers A1 and A2, generating a differential voltage of:

$$V_{OUT2} - V_{OUT1} = I_G \times (R_1 + R_G + R_1)$$

where  $V_{OUT1}$  and  $V_{OUT2}$  are the output voltages of A1 and A2,  $R_G$  is the gain-setting resistor, and  $R_1$  is the feedback resistor of the input amplifiers.

I<sub>G</sub> is determined by the following equation:

## Low-Power, Precision Instrumentation Amplifier with Programmable Gain

$$I_G = \frac{(V_{IN+} - V_{IN-})}{R_G}$$

The output voltage (V<sub>OUT</sub>) for the instrumentation amplifier is expressed in the following equation:

$$V_{OUT} = (V_{IN+} + V_{IN-}) \times (2 \times \frac{R_1}{R_G} + 1) \times \frac{R_3}{R_2}$$

The common-mode input range is a function of the amplifier's output voltage and the supply voltage. With a power supply of  $V_{DD}$ , the largest output signal swing can be obtained with REF tied to  $V_{DD}/2$ . This results in an output-voltage swing of  $\pm V_{DD}/2$ . An output-voltage swing less than full scale increases the common-mode input range.



Figure 1. MAX41400 Internal Configuration

## Input Stage and Output Stage Gain Setting

When  $R_2$  and  $R_3$  are not equally set at the output stage, the MAX41400's gain is determined by the gain of both the input stage (A1) and output stage (A2) amplifiers. At a different gain setting, internal  $R_1$ ,  $R_G$ ,  $R_2$ , and  $R_3$  are selected respectively. *Table 3* shows the input and output stage gain settings with respect to the total gain of the MAX41400.

G2	G1	G0	GAIN1 INPUT STAGE	GAIN2 OUTPUT STAGE	GAIN
GND	GND	GND	5	2	10
GND	GND	V <sub>DD</sub>	10	2	20
GND	V <sub>DD</sub>	GND	20	2	40
GND	V <sub>DD</sub>	V <sub>DD</sub>	8	10	80
V <sub>DD</sub>	GND	GND	10	10	100
V <sub>DD</sub>	GND	V <sub>DD</sub>	15	10	150
V <sub>DD</sub>	V <sub>DD</sub>	GND	20	10	200
V <sub>DD</sub>	V <sub>DD</sub>	V <sub>DD</sub>	25	10	250

## Table 3. Input Stage and Output Stage Gain

#### Input Common-Mode Range vs. Output Voltage Characterization

<u>Figure 2</u> illustrates the MAX41400's typical common-mode input voltage range over the output voltage swing at a different gain. Although the common-mode input range for all three amplifiers is  $(V_{SS} + 0.1V)$  to  $(V_{DD} - 0.1V)$ , the common-mode input voltage range of MAX41400 is changed with the amplifier's output voltage and gain setting. The reason is, as the input stage's operational amplifiers A1 and A2 amplify the differential input voltage, the common-mode input voltage range

of the MAX41400 is limited by the output stage differential amplifier's linear input range. For example, with gain = 10, when the output voltage is 0.9V, the MAX41400's common-mode input voltage range is determined by the input range of the output amps ( $\pm$ 0.8V) minus the amplified differential input amplitude at the output amps ( $\pm$ 0.225V). For a higher gain configuration, the V<sub>CM</sub> range will increase, since a smaller differential voltage is necessary for the given output voltage.



Figure 2. Common-Mode Input Range over Output Swing

#### **Shutdown Mode**

The MAX41400 features a low-power shutdown mode. When the shutdown pin ( $\overline{SHDN}$ ) is pulled low, the internal amplifiers are switched off and the supply current drops to 0.1µA, typ. This disables the instrumentation amplifier and puts its output in a high-impedance state. Pulling  $\overline{SHDN}$  high enables the instrumentation amplifier.

## External Noise Suppression in EMI Form

The MAX41400 has input EMI filters to prevent effects of radio frequency interference on the output. The EMI filters comprise passive devices that present significantly higher impedance to higher frequency signals.

#### Input Offset Voltage

The MAX41400 features a chop structure, which reduces input offset voltage and 1/f noise while reducing the output ripple typically associated with chopping circuits. The output stage resistor bridge is carefully trimmed to reduce the offset introduced by the mismatch of the resistor network.

#### **External Offset Adjustment**

If necessary, external offset can be adjusted by applying a voltage at the REF pin. The voltage applied at the REF pin is required to have a low output impedance (i.e., lower than  $10\Omega$ ) in order to provide high common-mode rejection.

## **Applications Information**

#### **Gain-Selection Input Logic**

The MAX41400 features a digitally adjustable gain-selection input (G0,G1,G2), which allows changing the instrumentation amplifier gain without an external gain setting resistor, thus minimizing gain drift variation over the temperature range and saving design time and space.

Input low level ( $V_{IL}$ ) and input high level ( $V_{IH}$ ) determine the threshold for gain-selection input to recognize a valid logic state. With three gain-selection inputs (TDFN) and two gain-selection inputs (WLP) available, the MAX41400 supports eight gain settings (TDFN) and four gain settings (WLP) respectively.

The logic state of the gain-selection input can be achieved by connecting the input pin to either GND or  $V_{DD}$  or can be controlled by a microcontroller. Note that the logic threshold is referred to the negative supply rail of the MAX41400 for dual-supply operation.

#### Capacitive-Load Stability

The MAX41400 is stable for capacitive loads up to 100pF. Applications that require greater capacitive-load driving capability can use an isolation resistor between the output and the capacitive load to reduce ringing on the output signal. However, this alternative reduces gain accuracy because  $R_{ISO}$  forms a potential divider with the load resistor.

#### **Power Supplies and Layout**

The MAX41400 operates either with a single supply from +1.7V to +3.6V with respect to ground or with dual supplies from  $\pm 0.85V$  to  $\pm 1.8V$ . For best performance, bypass each power supply to ground with a separate  $0.1\mu$ F capacitor.

Good layout technique optimizes performance by decreasing the amount of stray capacitance at the instrumentation amplifier's input. Excess capacitance will produce peaking in the amplifier's frequency response. To decrease stray capacitance, minimize trace lengths by placing external components as close to the instrumentation amplifier as possible.

#### **Transducer Applications**

The MAX41400 can be used in various signal-conditioning circuits for thermocouples, PT100s, strain gauges (displacement sensors), piezoresistive transducers (PRTs), flow sensors, and bioelectrical applications. *Figure 3* shows a simplified example of how to attach four strain gauges (two identical two-element strain gauges) to the inputs of the MAX41400. The bridge contains four resistors, two of which increase and two of which decrease by the same ratio.

With a fully balanced bridge, points A (IN+) and B (IN-) see half of the the excitation voltage (V<sub>BRIDGE</sub>). The low impedance ( $120\Omega$  to  $350\Omega$ ) of the strain gauges, however, could cause significant voltage drop contributions by the wires leading to the bridge, which would cause excitation variations. The output voltage (V<sub>OUT</sub>) can be calculated as follows:

#### $V_{OUT} = V_{AB} \times G$

where G is the gain of the MAX41400.

# **Typical Application Circuits**

**Transducer Application** 



Figure 3. Strain Gauge Connection to MAX41400

#### **PT100** Application



Figure 4. Three-Wire PT100 Sensing Circuit

# **Ordering Information**

PART NUMBER	TEMP RANGE	PIN-PACKAGE	TOP MARKING
MAX41400ANL+	-40°C to +125°C	9 WLP	+AAS
MAX41400ANL+T	-40°C to +125°C	9 WLP	+AAS
MAX41400ATB+	-40°C to +125°C	10 TDFN	+AZN
MAX41400ATB+T	-40°C to +125°C	10 TDFN	+AZN

+ Denotes a lead(Pb)-free/RoHS-compliant package.

T = Tape-and-reel.

## **Revision History**

REVISION NUMBER	REVISION DATE	DESCRIPTION	PAGES CHANGED
0	10/20	Release for intro	—
1	1/21	Updated Electrical Characteristics table, Typical Operating Characteristics	8, 11, 12
2	7/21	Updated Benefits and Features, Electrical Characteristics table, Typical Operating Characteristics	1, 8, 9, 12
3	7/24	Added gain test conditions for CMRR and PSRR and updated gain error spec in Electrical Characteristics table, updated Ordering Information	4, 17



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