

Chip EMIFIL LC Combined Array Type for Consumer equipment NFA18S \(\subseteq \subseteq 1A45 \subsete \text{ REFERENCE SPECIFICATION} \)

1. Scope

This reference specification applies to Chip EMIFIL LC Combined Array Type NFA18S Series.

1.1 Specific applications:

- Consumer equipment: Products that can be used in consumer equipment such as home appliances, audio/visual equipment, communication equipment, information equipment, office equipment, and household robotics, and whose functions are not directly related to the protection of human life and property.
- Medical equipment (GHTF Class C) *Except for implant/surgery/auto injector: Products that can be used for medical
 equipment of Class C of the international classification class GHTF and whose malfunction is considered to pose a
 relatively high risk to the human body.
- Medical equipment (GHTF Class A and B): Products that can be used for medical equipment regulated by Class A and Class B of the international classification class GHTF and whose functions do not directly relate to the protection of human life and property.
- Industrial equipment: Products that can be used in industrial equipment such as base stations, manufacturing equipment, industrial robotics equipment, and measurement equipment, and whose functions do not directly relate to the protection of human life and property.

1.2 Unsuitable application:

Applications listed in "Limitation of applications" in this reference specification.
WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS SPECIFIED ABOVE AS THE UNSUITABLE APPLICATION FOR THE PRODUCT.

2. Part Nu	ımbering								
NF	A	18	SL	307	V	1A	4	5	L
Product ID	Structure	Dimension	Features	Cut-off Frequency	Characteristics	Rated Voltage	Electrode	Dimension	Packaging Code
		(L×W)						(T) (L: ⁻	Taping / B: Bulk)

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Customer	MURATA	Cut-off		Insertior	n Loss (I	.L.)(dB)	Insulation	Rated	Rated	Withstanding
Part Number	Part Number	Frequency [MHz]	300 MHz	400 MHz	480 MHz	800 MHz	900 MHz	Resistance $[M\Omega \text{ min.}]$	0	Current [mA(DC)]	Voltage [V(DC)]
	NFA18SL307V1A45L NFA18SL307V1A45B	300	6 max.	-	-	20 min.	20 min.	1000	10	100	30
	NFA18SL407V1A45L NFA18SL407V1A45B	400	-	6 max.	-	18 min.	18 min.	1000	10	100	30
	NFA18SL487V1A45L NFA18SL487V1A45B	480	-	-	6 max.	15 min.	15 min.	1000	10	100	30

 <Capacitance> NFA18SL307V1A45□ : 22pF (typ.)
 <Inductance> NFA18SL307V1A45□ : 23 nH (typ.)

 NFA18SL407V1A45□ : 15pF (typ.)
 NFA18SL407V1A45□ : 23 nH (typ.)

 NFA18SL487V1A45□ : 8pF (typ.)
 NFA18SL487V1A45□ : 23 nH (typ.)

• Operating Temperature : -55°C to +125°C (Includes self-heating.)

• Storage Temperature: -55°C to +125°C

		Cut-off			Inser	tion Lo	ss (I.L.)(dB)		Insulation	Rated	Rated	Withstanding
Customer Part Number	MURATA Part Number	Frequency [MHz]	130 MHz	180 MHz	200 MHz	350 MHz	470 MHz	900 MHz	2 GHz	Resistance $[M\Omega min.]$	Voltage	Current [mA(DC)]	Voltage
	NFA18SL137V1A45L NFA18SL137V1A45B	130	6 max	_	_	_	25 min	25 min	_	1000	10	50	30
	NFA18SL187V1A45L NFA18SL187V1A45B	180	_	6 max	_	_	20 min	20 min	_	1000	10	50	30
	NFA18SL207V1A45L NFA18SL207V1A45B	200	_	_	6 max	_	15 min	15 min	_	1000	10	50	30
	NFA18SL357V1A45L NFA18SL357V1A45B	350	_	_	_	6 max	ı	15 min	13 min	1000	10	35	30

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<Capacitance> NFA18SL137V1A45□: 40pF(typ.)

NFA18SL187V1A45□: 22pF(typ.)

NFA18SL207V1A45□: 15pF(typ.) NFA18SL357V1A45□: 4pF(typ.)

<Inductance> NFA18SL137V1A45□: 60nH(typ.)

> NFA18SL187V1A45□: 60nH(typ.) NFA18SL207V1A45□: 60nH(typ.) NFA18SL357V1A45□: 50nH(typ.)

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• Operating Temperature : -40°C to +85°C (Includes self-heating.)

Storage Temperature: -40°C to +85°C

Customer	MURATA	Cut-off	Inser	tion Loss (I.L.	Insulation	Rated	Rated	Withstanding	
Part Number	Part Number	Frequency	50	500	1	Resistance	Voltage	Current	Voltage
Fait Nullibei	Fait Number	[MHz]	MHz	MHz	GHz	[MΩ min.]	[V(DC)]	[mA(DC)]	[V(DC)]
	NFA18SL506X1A45L	ΕO	G may	20 min	OF min	1000	10	O.F.	20
	NFA18SL506X1A45B	50	6 max.	30 min.	25 min.	1000	10	25	30

<Capacitance> NFA18SL506X1A45□ : 73pF(typ.)

<Inductance> NFA18SL506X1A45□ : 110nH(typ.)

• Operating Temperature : -40°C to +85°C (Includes self-heating.)

• Storage Temperature: -40°C to +85°C

Customer	MURATA	Cut-off	Inser	tion Loss (I.L.)(dB)	Insulation	Rated	Rated	Withstanding
Part Number	Part Number	Frequency [MHz]	220 MHz	900 MHz	2 GHz	Resistance $[M\Omega \text{ min.}]$	Voltage [V(DC)]	Current [mA(DC)]	Voltage [V(DC)]
	NFA18SL227V1A45L	220	6 may	20 min	20 min	1000	10	25	20
	NFA18SL227V1A45B	220	6 max.	30 min.	30 min.	1000	10	25	30

NFA18SL227V1A45□ : 27pF(typ.)

<Inductance> NFA18SL227V1A45□: 65nH(typ.)

Operating Temperature: -40°C to +85°C (Includes self-heating.)

Storage Temperature: -40°C to +85°C

Customer	MURATA	Cut-off		Insertion Loss (I.L.)(dB)					Insulation	Rated	Rated	Withstanding
Part Number	-	Frequency [MHz]	180 MHz	200 MHz	500 MHz	900 MHz	1.5 GHz	_	Resistance $[M\Omega \text{ min.}]$			Voltage [V(DC)]
	NFA18SD187X1A45L	100	6		15	20	20	20	1000	10V	25	30
	NFA18SD187X1A45B	180	max.	_	max.	min.	min.	min.	1000	100	25	30
	NFA18SD207X1A45L	200		6	13	20	20	20	1000	10V	25	30
	NFA18SD207X1A45B	200		max.	min.	min.	min.	min.	1000	100	∠5	30

<Capacitance> NFA18SD187X1A45□ : 22pF(typ.)

<Inductance> NFA18SD187X1A45□ : 90nH(typ.)

NFA18SD207X1A45□: 15pF(typ.)

NFA18SD207X1A45 \square : 90nH(typ.)

• Operating Temperature : -40°C to +85°C (Includes self-heating.)

• Storage Temperature: -40°C to +85°C

4. Standard Testing Condition

< Unless otherwise specified >

Temperature : Ordinary Temp. / 15 °C to 35 °C

Humidity: Ordinary Humidity / 25 %(RH) to 85 %(RH)

< In case of doubt >

Temperature: 20 °C ± 2 °C

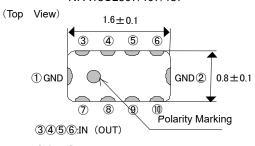
Humidity: 60 %(RH) to 70 %(RH)

Atmospheric pressure: 86 kPa to 106 kPa

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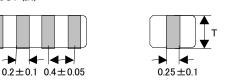
5. Style and Dimensions

NFA18SL307/407/487

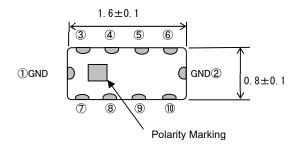


78910: OUT (IN)

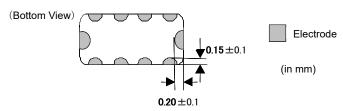
(Side View)



NFA18SL137/187/207/227/357/506,NFA18SD



	T(mm)
NFA18SL307/357/407/487	0.5±0.1
NFA18SL137/187/207/227506, NFA18SD	$0.6\pm_{0.1}^{0.05}$



■ Equivalent Circuits
NFA18SL307/407/487

GND①

GND②

GND③

GND④

GND⑥

NFA18SL137/187/207/357/506

GND(1)

GND(1)

(GND(1)

(GND

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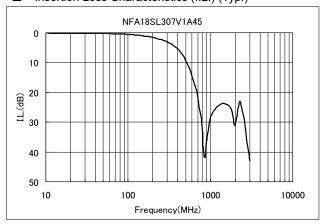
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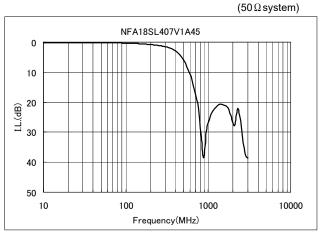
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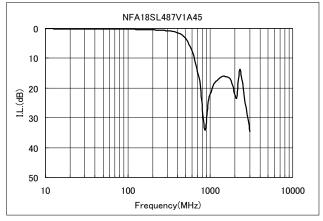
■ Unit Mass (Typ.) 0.004g

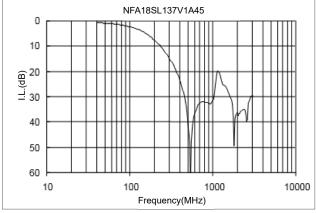
■ Insertion Loss Characteristics (I.L.) (Typ.)

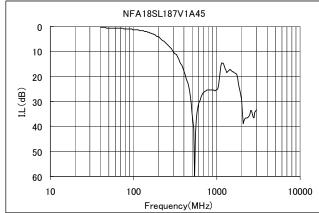


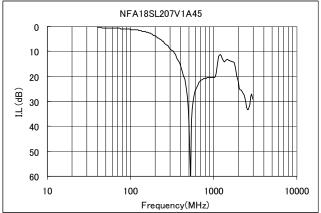


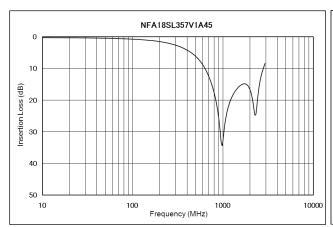
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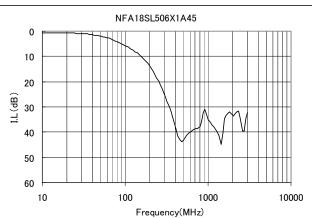


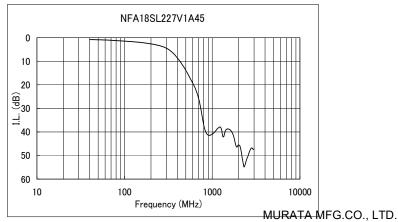


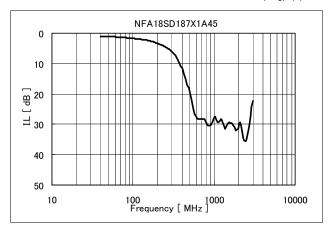


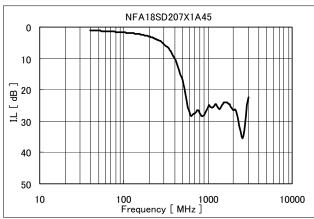










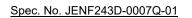


6. Marking

In case of polarity marking on the left side as shown the equivalent circuits(item 5), coil are upside. Only NFA18SL227/NFA18SD is a double L-type structure, so it is located from the upper side in order of coil—capacitor—coil—capacitor.

7. Electrical Performance

No.	Item	Specification	Test Method
7.1	Insertion Loss (I.L.)	Meet item 3.	50Ω 10dB Attenuator 50Ω 10dB Attenuator 50Ω 10dB Attenuator 50Ω 10dB Attenuator 50Ω 4 Method of measurement based on Mil-STD-220
7.2	Insulation		Insertion Loss = 20 log (E ₀ / E ₁) E ₀ : Level without FILTER (short) E ₁ : Level with FILTER · Voltage : Rated Voltage
' .2	Resistance(I.R.)		Time : 1 minutes
7.3	Withstanding Voltage	Products shall not be damaged.	Test Voltage: 30V(DC) Time: 1 to 5 s Charge Current: 50 mA max.



8. Mechanical Performance

	anicai Performano			
No.	Item	Specification	on	Test Method
8.1	Appearance and Dimensions	Meet item 5.		Visual Inspection and measured with Micrometer caliper and Microscope.
0.0			+ 000/	
8.2	Solderability	Electrodes shall be at le		Flux: Ethanol solution of rosin, 25(wt)%
		covered with new solder	coating.	• Pre-heat : 150°C, 60 s
				· Solder : Sn-3.0Ag-0.5Cu
				Solder Temperature : 245 ± 3°C
				· Immersion Time :3±1 s
				 Immersion and emersion rates : 25mm / s
8.3	Resistance to	Meet Table 1.		 Flux: Ethanol solution of rosin, 25(wt)%
	soldering heat	Table 1		• Pre-heat : 150°C, 60 s
				· Solder : Sn-3.0Ag-0.5Cu
		Appearance	No damaged	Solder Temperature : 270 ± 5°C
		Insertion Loss	No damaged	· Immersion Time : 10 ± 1 s
		Insulation Resistance	meet item 3	· Immersion and emersion rates : 25mm / s
8.4	Resistance to	Insulation Resistance		· Pre-heat : 150~180°C, 90±30 s
	soldering heat			· Heating: 230 °C min., 60 s max.
	(Reflow)			Peak Temperature: 260 °C, 10 s max.
	(IXCIIOW)			· Solder : Sn-3.0Ag-0.5Cu
0.5	Dron	Products shall be no fail	ura aftar	• The number of Times : 2 times
8.5	Drop		ure aner	It shall be dropped on concrete or steel board.
		tested.		· Method: Free fall
				· Height: 1m
				Attitude from which the product is dropped
				: 3 directions
				The Number of Time: 3 times for each direction
				(Total 9 times)
8.6	Bonding	The electrodes shall be	no failure after	It shall be soldered on the glass-epoxy substrate.
	Strength	tested.		· Applying Force (F): 9.8 N
	_			Applying Time : 30 s
				$\left \begin{array}{cc} \downarrow \\ 0.2 & \downarrow \end{array}\right $
				→
				8 🗔
				V 0.175
				0.175
				0.175 1.6 (in mm)
				` '
8.7	Vibration	Meet Table 1.		It shall be soldered on the glass-epoxy substrate.
				Oscillation Frequency: 10 to 2000 to 10Hz for
				20 minutes.
				Total amplitude 1.5 mm or Acceleration amplitude
				196m/s ² whichever is smaller.
				Time: A period of 2 hours in each of 3 mutually
				perpendicular directions. (Total 6 hours)
8.8	Bending	Products shall be no fail	ure after	It shall be soldered on the glass-epoxy substrate
0.0	Strength	tested.	J 41101	(t = 1.0mm).
	gui	losica.		· Deflection: 2.0 mm
				· Keeping Time: 30 s
				Pressure jig
				R230 F
				Deflection
				1 15 15
				45 45 Product
				(in mm)



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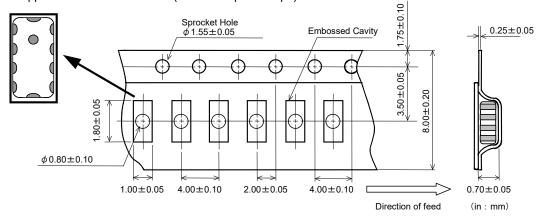
9. Environment Performance

It shall be soldered on the glass-epoxy substrate.

No.	Item	Specification	Test Method
9.1	Temperature Cycling	Meet Table 1.	[NFA18SL307/407/487] • 1 Cycle 1 step: -55 ± ⁰ ₃ °C / 30 ± ³ ₀ minutes 2 step: Room Temperature / within 3 minutes 3 step: +125 ± ³ ₀ °C / 30 ± ³ ₀ minutes 4 step: Room Temperature / within 3 minutes • Total of 100 cycles [NFA18SL137/187/207/227/357/506.NFA18SD]
			• 1 Cycle 1 step: -40 ± 0 3 °C / 30 ± 3 0 minutes 2 step: Room Temperature / within 3 minutes 3 step: +85 ± 3 0 °C / 30 ± 3 0 minutes 4 step: Room Temperature / within 3 minutes • Total of 100 cycles
9.2	Humidity		 Temperature: 40 ± 2 °C Humidity: 90 to 95%(RH) Time: 1000± ⁴⁸₀ hours
9.3	Heat Life		[NFA18SL307/407/487] • Temperature: 125 ± 2 °C • Test Voltage: Rated Voltage × 200% • Charge Current: 50 mA max. • Time: 1000 ± ⁴⁸ ₀ hours [NFA18SL137/187/207/227/357/506,NFA18SD] • Temperature: 85 ± 2 °C • Test Voltage: Rated Voltage × 200% • Charge Current: 50 mA max. • Time: 1000 ± ⁴⁸ ₀ hours
9.4	Cold Resistance		[NFA18SL307/407/487] • Temperature: -55 ± 2 °C • Time: 1000± ⁴⁸ ₀ hours [NFA18SL137/187/207/227/357/506,NFA18SD] • Temperature: -40 ± 2 °C • Time: 1000± ⁴⁸ ₀ hours

10. Tape Packaging

10.1. Appearance and Dimensions (8mm-wide plastic tape)



Dimension of the Cavity is measured at the bottom side.

10.2. Specification of Taping

(1) Packing quantity (standard quantity)

4000 pcs. / reel

(2) Packing Method

Products shall be packaged in the cavity of the plastic tape and sealed with cover tape.

(3) Sprocket Hole

The sprocket holes are to the right as the tape is pulled toward the user.

(4) Spliced point

The cover tape have no spliced point.

(5) Missing components number

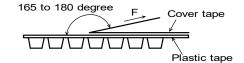
Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

10.3. Pull Strength of Plastic Tape and Cover Tape

Plastic tape	5N min.
Cover tape	10N min.

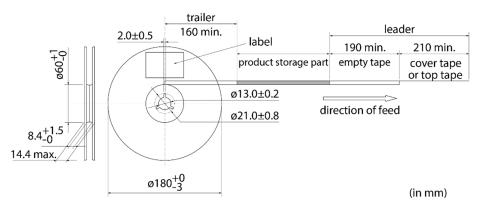
10.4. Peeling off force of cover tape

0.2N to 0.7N (minimum value is typical) Speed of Peeling off: 300 mm / min



10.5. Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (top tape and empty tape) and trailer-tape (empty tape) as follows.



10.6. Marking for reel

Customer part number, MURATA part number, Inspection number(*1), RoHS marking(*2), Quantity, etc

*1) « Expression of Inspection No. »

 $\frac{\square\square}{(1)} \quad \frac{OOOO}{(2)} \quad \frac{\times \times \times}{(3)}$

(1) Factory Code

(2) Date First digit : Year / Last digit of year

Second digit : Month / Jan. to Sep. \rightarrow 1 to 9, Oct. to Dec. \rightarrow O, N, D

Third, Fourth digit: Day

(3) Serial No.

*2) « Expression of RoHS marking »

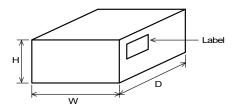
ROHS $-\underline{Y}(\underline{\Delta})$ (1) (2)

- (1) RoHS regulation conformity parts.
- (2) MURATA classification number

10.7. Marking for Outside package (corrugated paper box)

Customer name , Purchasing Order Number , Customer Part Number , MURATA part number , RoHS marking (*2) , Quantity , etc

10.8. Specification of Outer Case



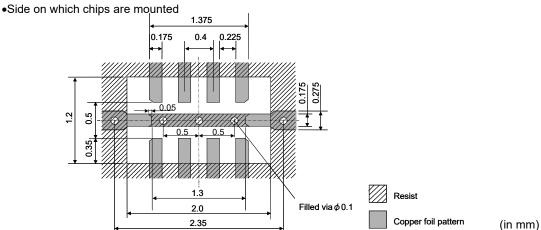
Outer Case Dimensions (mm)			Standard Reel Quantity in Outer Case
W	D	Н	(Reel)
186	186	93	5

* Above Outer Case size is typical. It depends on a quantity of an order.

11. Standard Land Dimensions

The chip EMI filter suppresses noise by conducting the high-frequency noise element to ground. Therefore, to get enough noise reduction, feed through holes which is connected to ground-plane should be arranged according to the figure to reinforce the ground-pattern.

< Standard land dimensions for reflow >





12. A Caution

12.1 Limitation of applications

The products listed in the reference specification (hereinafter the product(s) is called as the "Product(s)") are designed and manufactured for applications specified in the reference specification (hereinafter called as the "Specific Application"). We shall not warrant anything in connection with the Products including fitness, performance, adequateness, safety, or quality, in the case of applications listed in from (1) to (11) written at the end of this precautions, which may generally require high performance, function, quality, management of production or safety. Therefore, the Product shall be applied in compliance with the specific application.

WE DISCLAIM ANY LOSS AND DAMAGES ARISING FROM OR IN CONNECTION WITH THE PRODUCTS INCLUDING BUT NOT LIMITED TO THE CASE SUCH LOSS AND DAMAGES CAUSED BY THE UNEXPECTED ACCIDENT, IN EVENT THAT (i) THE PRODUCT IS APPLIED FOR THE PURPOSE WHICH IS NOT SPECIFIED AS THE SPECIFIC APPLICATION FOR THE PRODUCT, AND/OR (ii) THE PRODUCT IS APPLIED FOR ANY FOLLOWING APPLICATION PURPOSES FROM (1) TO (11) (EXCEPT THAT SUCH APPLICATION PURPOSE IS UNAMBIGUOUSLY SPECIFIED AS SPECIFIC APPLICATION FOR THE PRODUCT IN OUR CATALOG SPECIFICATION FORMS, DATASHEETS, OR OTHER DOCUMENTS OFFICIALLY ISSUED BY US*).

- (1) Aircraft equipment
- (2) Aerospace equipment
- (3) Undersea equipment
- (4) Power plant control equipment
- (5) Medical equipment
- (6) Transportation equipment
- (7) Traffic control equipment
- (8) Disaster prevention/security equipment
- (9) Industrial data-processing equipment
- (10) Combustion/explosion control equipment
- (11) Equipment with complexity and/or required reliability equivalent to the applications listed in the above.

For exploring information of the Products which will be compatible with the particular purpose other than those specified in the reference specification, please contact our sales offices, distribution agents, or trading companies with which you make a deal, or via our web contact form.

Contact form: https://www.murata.com/contactform

* We may design and manufacture particular Products for applications listed in (1) to (11). Provided that, in such case we shall unambiguously specify such Specific Application in the reference specification without any exception. Therefore, any other documents and/or performances, whether exist or non-exist, shall not be deemed as the evidence to imply that we accept the applications listed in (1) to (11).

12.2. Corrosive gas

Please refrain from use since contact with environments with corrosive gases (sulfur gas [hydrogen sulfide, sulfur dioxide, etc.], chlorine, ammonia, etc.) or oils (cutting oil, silicone oil, etc.) that have come into contact with the previously stated corrosive gas environment will result in deterioration of product quality or an open from deterioration due to corrosion of product electrode, etc. We will not bear any responsibility for use under these environments.

13. Notice

Products can only be soldered with reflow.

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

13.1. Mounting direction of a product

In the case of mounting, Polarity Marking should surely serve as the upper surface.

When mounted upside down, since the Polarity Marking is formed with the conductor, it has a possibility that the short-circuit between terminals may occur.

13.2. Flux and Solder

Flux	Use rosin-based flux, Do not use highly acidic flux (with chlorine content exceeding 0.2(wt)%). Do not use water soluble flux.	
Solder	lder Use Sn-3.0Ag-0.5Cu solder	

Other flux (except above) Please contact us for details, then use.



13.3. Note for Assembling

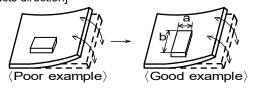
< Thermal Shock >

Pre-heating should be in such a way that the temperature difference between solder and products surface is limited to 100°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

13.4. Attention Regarding P.C.B. Bending

The following shall be considered when designing P.C.B.'s and laying out products.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage. [Products direction]



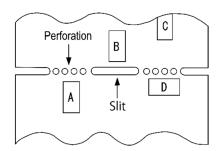
Products shall be located in the sideways direction (Length:a < b) to the mechanical stress.

(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

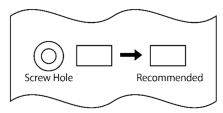
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D*1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation.If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



13.5. Pre-heating Temperature

Soldering shall be handled so that the difference between pre-heating temperature and solder temperature shall be limited to 100°C max. to avoid the heat stress for the products.

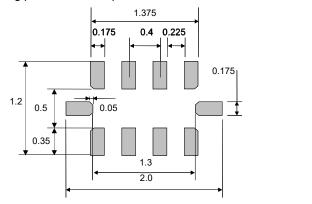
(in mm)

Reference Only

13.6. Reflow Soldering

- 1) Soldering paste printing for reflow
 - Standard thickness of solder paste: 100µm to 150µm.
 - · Use the solder paste printing pattern of the below pattern.
 - · For the resist and copper foil pattern, use standard land dimensions.

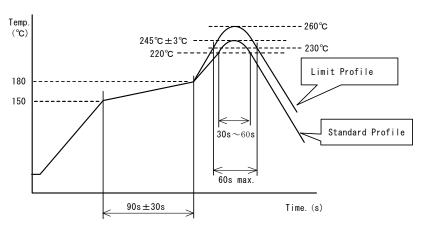
Standard printing pattern of solder paste.



2) Soldering Conditions

Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.



	Standard Profile	Limit Profile
Pre-heating	150~180°C 、90s±30s	
Heating	above 220°C、30s∼60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

13.7. Reworking with Soldering iron

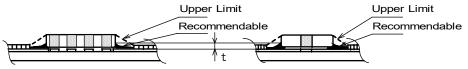
The following conditions shall be strictly followed when using a soldering iron.

- Pre-heating : 150°C, 1 min
- Soldering iron output : 30W max.
- Tip temperature : 350°C max.
- Tip diameter : ϕ 3mm max.
- Soldering time: 3(+1,-0) s
- Times : 2times max.

Note: Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ceramic material due to the thermal shock.

13.8. Solder Volume

Solder shall be used not to be exceeded as shown below.



 $1/3T \le t \le T(T:Chip thickness)$

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Excessive solder volume may cause the failure of mechanical or electrical performance.

13.9. Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1) Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)
- (2) Ultrasonic cleaning shall comply with the following conditions, with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power: 20W / I max. Frequency: 28 kHz to 40 kHz Time: 5 minutes max.

- (3) Cleaner
 - 1. Cleaner
 - · Isopropyl alcohol (IPA)
 - 2. Aqueous agent
 - · PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5) Other cleaning

Please contact us.

13.10. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) In the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl2, H2S, NH3, SO2, NO2,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

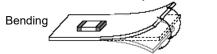
13.11. Resin coating

The capacitance and inductance value may change and/or it may affect on the product's performance due to high curestress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

13.12. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.



Twisting



13.13. Storage condition

(1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

- (2) Storage environment condition
 - Products should be stored in the warehouse on the following conditions.

Temperature: -10 to +40°C

Humidity: 15 to 85% relative humidity

No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- · Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- · Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- · Avoid storing the product by itself bare (i.e. exposed directly to air).
- (3) Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.



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- Note

 (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
 (2) You are requested not to use our product deviating from the reference specifications.
 (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.