

DATA SHEET

SURFACE-MOUNT CERAMIC MULTILAYER CAPACITORS

Mid-voltage
NP0/X7R
100 V TO 630 V
0.47 pF to 2.2 µF
RoHS compliant & Halogen Free



YAGEO

Product Specification – December 08, 2022 v.25



SCOPE

This specification describes Mid-voltage NP0/X7R series chip capacitors with lead-free terminations.

APPLICATIONS

PCs, Hard disk, Game PCs
 Power supplies, Charger
 LCD panel
 ADSL, Modem

FEATURES

Supplied in tape on reel
 Nickel-barrier end termination
 RoHS compliant
 MSL class MSL I
 Halogen Free compliant

ORDERING INFORMATION - GLOBAL PART NUMBER, PHYCOMPCTC & I2NC

All part numbers are identified by the series, size, tolerance, TC material, packing style, voltage, process code, termination and capacitance value.

YAGEO BRAND ordering code**GLOBAL PART NUMBER (PREFERRED)**

CC XXXX X X XXX X **B X XXX**
 (1) (2) (3) (4) (5) (6) (7)

(1) SIZE – INCH BASED (METRIC)

0201 (0603) / 0402 (1005) / 0603 (1608) / 0805 (2012) / 1206 (3216) / 1210 (3225)
 1808 (4520) / 1812 (4532) / 2220 (5750)

(2) TOLERANCE

C = ± 0.25 pF
 D = ± 0.5 pF
 F = $\pm 1\%$
 G = $\pm 2\%$
 J = $\pm 5\%$
 K = $\pm 10\%$
 M = $\pm 20\%$

(3) PACKING STYLE

R = Paper/PE taping reel; Reel 7 inch
 K = Blister taping reel; Reel 7 inch
 P = Paper/PE taping reel; Reel 13 inch
 F = Blister taping reel; Reel 13 inch

(4) TC MATERIAL

NPO
 X7R

(5) RATED VOLTAGE

0 = 100 V
 A = 200 V
 Y = 250 V
 B = 500 V
 Z = 630 V

(6) PROCESS

N = NP0
 B = Class 2 MLCC

(7) CAPACITANCE VALUE

2 significant digits + number of zeros

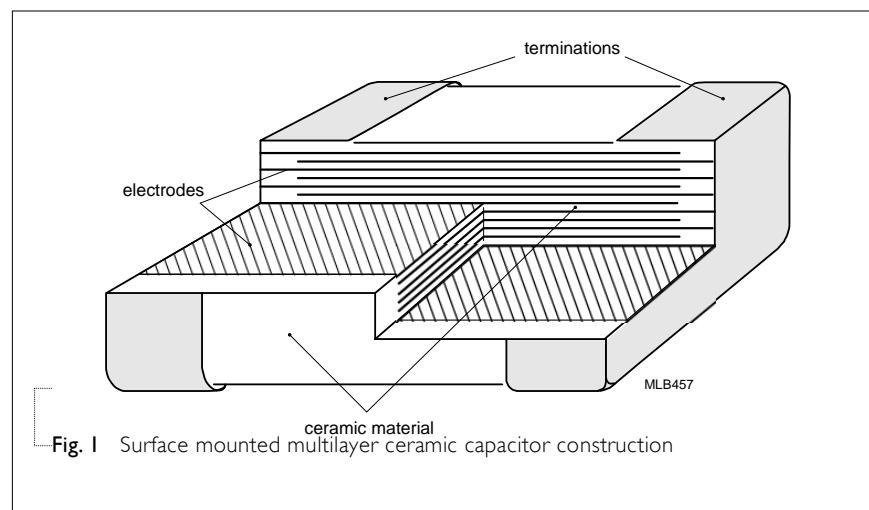
The 3rd digit signifies the multiplying factor, and letter R is decimal point

Example: 121 = $12 \times 10^1 = 120$ pF

CONSTRUCTION

The capacitor consists of a rectangular block of ceramic dielectric in which a number of interleaved metal electrodes are contained. This structure gives rise to a high capacitance per unit volume.

The inner electrodes are connected to the two end terminations and finally covered with a layer of plated tin (NiSn). The terminations are lead-free. A cross section of the structure is shown in Fig.1.



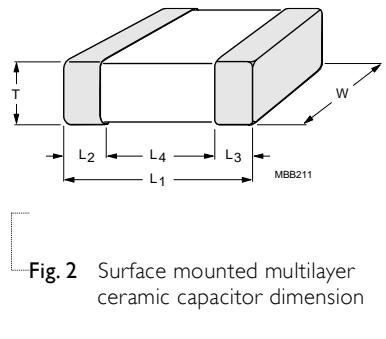
DIMENSION

Table I For outlines see fig. 2

TYPE	L ₁ (mm)	W (mm)	T (MM)	L ₂ / L ₃ (mm)		L ₄ (mm) min.
				min.	max.	
0201	0.6 ±0.03	0.3±0.03	0.3±0.03	0.10	0.20	0.20
0402	1.0 ±0.05	0.5 ±0.05	0.5 ±0.05	0.15	0.35	0.30
0603	1.6 ±0.10	0.8 ±0.10	0.8 ±0.10	0.20	0.60	0.40
	2.0 ±0.10	1.25 ±0.10	0.6 ±0.10			
0805	2.0 ±0.20	1.25 ±0.20	0.85 ±0.10 1.25 ±0.20	0.25	0.75	0.70
	3.2 ±0.15	1.6 ±0.15	0.6 ±0.10 0.85 ±0.10			
I206	3.2 ±0.30	1.6 ±0.20	1.25 ±0.20 1.6 ±0.20	0.25	0.75	1.40
	3.2 ±0.30	1.6 ±0.30	1.6 ±0.30	0.3	0.9	1.4
	3.2 ±0.20	2.5 ±0.20	0.85 ±0.10			
I210	3.2 ±0.40	2.5 ±0.30	1.25 ±0.20 1.6 ±0.20 2.0 ±0.20	0.25	0.75	1.40
I808	4.5 ±0.40	2.0 ±0.30	1.25 ±0.20 0.85 ±0.10	0.25	0.75	2.20
I812	4.5 ±0.40	3.2 ±0.30	1.25 ±0.20 1.60 ±0.20	0.25	0.75	2.20
2020	5.7 ±0.40	5.0 ±0.30	2.0 ±0.20	0.25	0.75	3.40

OUTLINES

For dimension see Table I



CAPACITANCE RANGE & THICKNESS FOR NPO

Table 2 Sizes from 0201 to 0805

CAP.	0201	0402	0603	0805						
	100V	100V	100 V	200 V	250 V	100 V	200 V	250 V	500 V	630V
0.22 pF										
0.47 pF										
0.56 pF										
0.68 pF										
0.82 pF										
1.0 pF										
1.2 pF										
1.5 pF										
1.8 pF										
2.2 pF										
2.7 pF										
3.3 pF										
3.9 pF										
4.7 pF										
5.6 pF										
6.8 pF	0.3±0.03	0.5±0.05	0.8±0.1	0.8±0.1	0.8±0.1	0.6±0.1	0.6±0.1	0.6±0.1	0.6±0.1	0.6±0.1
8.2 pF										
10 pF										
12 pF										
15 pF										
18 pF										
22 pF										
27 pF										
33 pF										
39 pF										
47 pF										
56 pF										
68 pF										
82 pF										
100 pF										

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-12 series is on request

CAPACITANCE RANGE & THICKNESS FOR NPO

Table 3 Sizes from 0603 to 0805 (continued)

CAP.	0402	0603	0805				500 V	630 V
	100 V	100 V	200 V	250 V	100 V	200 V		
120 pF								
150 pF						0.6± 0.1	0.6± 0.1	0.6± 0.1
180 pF								
220 pF								
270 pF			0.8± 0.1	0.8± 0.1				
330 pF	0.5± 0.05				0.6± 0.1			
390 pF							0.85±0.1	0.85±0.1
470 pF						0.85±0.1	0.85±0.1	
560 pF								
680 pF							1.25±0.2	1.25±0.2
820 pF								
1.0 nF		0.8± 0.1						
1.2 nF								
1.5 nF					0.85±0.1			
1.8 nF								
2.2 nF								
2.7 nF						1.25±0.2	1.25±0.2	
3.3 nF								
3.9 nF								
4.7 nF					1.25±0.2			
5.6 nF								
6.8 nF								
8.2 nF								
10 nF								
12 nF								
15 nF								
18 nF								
22 nF								

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-12 series is on request

CAPACITANCE RANGE & THICKNESS FOR NPO

Table 4 Sizes from 1206 to 1210

CAP.	1206					1210				
	100 V	200 V	250 V	500 V	630 V	100 V	200 V	250 V	500 V	630 V
0.47 pF										
0.56 pF										
0.68 pF										
0.82 pF										
1.0 pF										
1.2 pF										
1.5 pF										
1.8 pF										
2.2 pF										
2.7 pF										
3.3 pF										
3.9 pF										
4.7 pF										
5.6 pF										
6.8 pF	0.6±0.1	0.6±0.1	0.6±0.1							
8.2 pF										
10 pF										
12 pF										
15 pF										
18 pF										
22 pF										
27 pF										
33 pF				0.6±0.1	1.25±0.2					
39 pF										
47 pF										
56 pF										
68 pF						1.25±0.2	1.25±0.2	1.25±0.2	1.25±0.2	1.25±0.2
82 pF										

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-12 series is on request

CAPACITANCE RANGE & THICKNESS FOR NPO

Table 5 Sizes from 1206 to 1210 (continued)

CAP.	1206					1210				
	100 V	200 V	250 V	500 V	630 V	100 V	200 V	250 V	500 V	630 V
100 pF										
120 pF										
150 pF										
180 pF										
220 pF										
270 pF		0.6±0.1	0.6±0.1	0.6±0.1						
330 pF										1.25±0.2
390 pF										
470 pF	0.6±0.1				1.25±0.2					
560 pF							1.25±0.2	1.25±0.2	1.25±0.2	
680 pF						1.25±0.2	1.25±0.2	1.25±0.2	1.25±0.2	
820 pF										
1.0 nF		0.85±0.1	0.85±0.1	0.85±0.1						
1.2 nF						1.25±0.2				
1.5 nF										
1.8 nF					1.25±0.2					
2.2 nF										
2.7 nF		1.25±0.2	1.25±0.2							
3.3 nF										
3.9 nF										
4.7 nF	0.85±0.1									
5.6 nF										
6.8 nF					1.60±0.2					
8.2 nF	1.25±0.2									
10 nF					1.60±0.2					
12 nF										
15 nF										
18 nF						1.6±0.2				
22 nF										2.0±0.2

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-12 series is on request

CAPACITANCE RANGE & THICKNESS FOR NPO

Table 6 Sizes 1812

CAP.	1812	100 V	200 V	250 V	500 V	630V
10 pF						
12 pF						
15 pF						
18 pF						
22 pF						
27 pF						
33 pF						
39 pF						
47 pF						
56 pF						
68 pF						
82 pF						
100 pF						
120 pF						
150 pF						
180 pF						
220 pF						
270 pF						1.25±0.2
330 pF						1.25±0.2
390 pF						1.25±0.2
470 pF						1.25±0.2
560 pF						1.25±0.2
680 pF						1.25±0.2
820 pF						1.25±0.2
1 nF						1.25±0.2
1.2 nF						1.25±0.2
1.5 nF						1.25±0.2
1.8 nF						1.25±0.2
2.2 nF						1.25±0.2
2.7 nF		1.25±0.2				1.25±0.2
3.3 nF						1.25±0.2
3.9 nF						1.25±0.2
4.7 nF						1.25±0.2
5.6 nF						1.25±0.2
6.8 nF						1.25±0.2
8.2 nF						1.25±0.2
10 nF						1.25±0.2
12 nF						1.25±0.2
15 nF						1.25±0.2
18 nF						1.25±0.2
22 nF						1.6±0.2

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-12 series is on request



CAPACITANCE RANGE & THICKNESS FOR X7R

Table 7 Sizes from 0402 to 0805

CAP.	0402		0603		0805			
	100 V	100 V	200V/250V	100 V	200 V	250 V	500 V	630 V
100 pF								
150 pF								
220 pF								
330 pF								
470 pF								
680 pF								
1.0 nF	0.5±0.05				0.6±0.1	0.85±0.1	0.85±0.1	0.85±0.1
1.5 nF								
2.2 nF			0.8±0.1					
3.3 nF								
4.7 nF								
6.8 nF								
10 nF								1.25±0.2
15 nF							1.25±0.2	
22 nF					0.85±0.1		1.25±0.2	
33 nF						1.25±0.2		
47 nF								
68 nF								
100 nF								
150 nF					1.25±0.2			
220 nF								
330 nF								
470 nF								
1 µF								

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-6 series is on request
3. For special ordering code, please contact local sales force before order
4. For product with 5% tolerance, please contact local sales force before order

CAPACITANCE RANGE & THICKNESS FOR X7R

Table 8 Sizes from 1206 to 1210

CAP.	1206					1210				
	100 V	200 V	250 V	500 V	630 V	100 V	200 V	250 V	500 V	630V
100 pF										
150 pF										
220 pF										
330 pF										
470 pF										
680 pF										
1.0 nF										
1.5 nF										
2.2 nF		0.85±0.1	0.85±0.1	1.25±0.2	1.25±0.2					
3.3 nF	0.85±0.1									
4.7 nF										
6.8 nF										
10 nF										
15 nF						0.85±0.1				
22 nF						1.6±0.2				1.6±0.2
33 nF		1.25±0.2	1.25±0.2	1.6±0.2						2.0±0.2
47 nF		1.25±0.2	1.25±0.2							
68 nF										
100 nF	1.25±0.2	1.6±0.2	1.6±0.2							2.0±0.2
150 nF										
220 nF						1.25±0.2				
330 nF										
470 nF										
680 nF	1.6±0.2									
1 μF						2.0±0.2				
2.2 μF										

NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-6 series is on request
3. For product with 5% tolerance, please contact local sales force before order

CAPACITANCE RANGE & THICKNESS FOR X7R

Table 9 Sizes from 1808 to 1812

CAP.	1812			2020		
	100 V	200 V	250 V	500 V	630 V	630 V
100 pF						
150 pF						
220 pF						
330 pF						
470 pF						
680 pF						
1.0 nF						
1.5 nF						
2.2 nF						
3.3 nF						
4.7 nF		0.85±0.1	0.85±0.1		1.35±0.2	
6.8 nF	0.85±0.1			1.25±0.2		
10 nF						
15 nF						
22 nF						
33 nF						
47 nF					1.6±0.2	
68 nF						
100 nF		1.25±0.2	1.25±0.2	1.6±0.2		
150 nF						
220 nF	1.25±0.2				2.0±0.2	
330 nF		1.6±0.2	1.6±0.2			
470 nF						
680 nF	1.6±0.2					
1 µF						

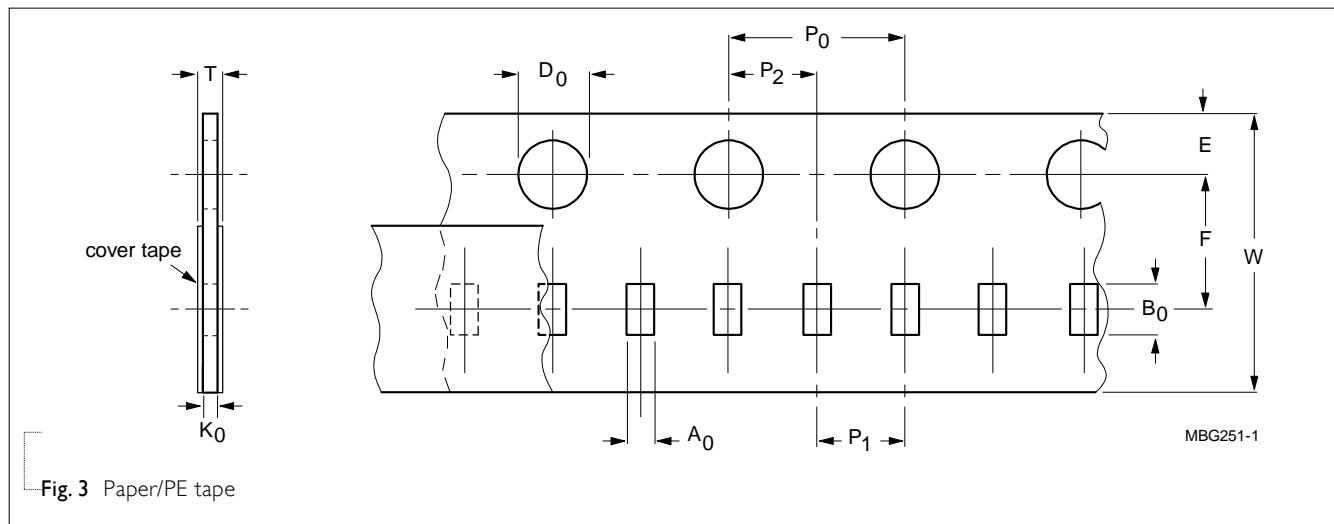
NOTE

1. Values in shaded cells indicate thickness class in mm
2. Capacitance value of non E-6 series is on request
3. For product with 5% tolerance, please contact local sales force before order

THICKNESS CLASSES AND PACKING QUANTITY

Table 10

SIZE CODE	THICKNESS CLASSIFICATION	PACKING CODE.			QUANTITY PER REEL			
		7 INCH		TAPE WIDTH	Ø180 MM / 7 INCH		Ø330 MM / 13 INCH	
		7 INCH	13 INCH		Paper	Blister	Paper	Blister
0201	0.3 ±0.03 mm	R	P	8 mm	15,000	---	50,000	---
0402	0.5 ±0.05 mm	R	P	8 mm	10,000	---	50,000	---
0603	0.8 ±0.1 mm	R	P	8 mm	4,000	---	15,000	---
0805	0.6 ±0.1 mm	R	P	8 mm	4,000	---	20,000	---
	0.8 / 0.85 ±0.1 mm	R	P	8 mm	4,000	---	15,000	---
	1.25 ±0.2 mm	K	F	8 mm	---	3,000	---	10,000
	0.6 ±0.1 mm	R	P	8 mm	4,000	---	20,000	---
1206	0.8 / 0.85 ±0.1 mm	R	P	8 mm	4,000	---	15,000	---
	1.00 / 1.15 ±0.1 mm	K	F	8 mm	---	3,000	---	10,000
	1.25 ±0.2 mm	K	F	8 mm	---	3,000	---	10,000
	1.6 ±0.15 mm	K	F	8 mm	---	2,500	---	10,000
	1.6 ±0.2 mm	K	F	8 mm	---	2,000	---	8,000
	0.6 / 0.7 ±0.1 mm	K	F	8 mm	---	4,000	---	15,000
	0.85 ±0.1 mm	K	F	8 mm	---	4,000	---	10,000
	1.15 ±0.1 mm	K	F	8 mm	---	3,000	---	10,000
1210	1.15 ±0.15 mm	K	F	8 mm	---	3,000	---	10,000
	1.25 ±0.2 mm	K		8 mm	---	3,000	---	---
	1.5 ±0.1 mm	K		8 mm	---	2,000	---	---
	1.6 / 1.9 ±0.2 mm	K		8 mm	---	2,000	---	---
	2.0 ±0.2 mm	K		8 mm	---	2,000	---	---
	2.5 ±0.2 mm	K		8 mm	---	1,000 500	---	---
	1.15 ±0.15 mm	K		12 mm	---	3,000	---	---
	1.25 ±0.2 mm	K		12 mm	---	3,000	---	---
1808	1.35 ±0.15 mm	K		12 mm	---	2,000	---	---
	1.5 ±0.1 mm	K		12 mm	---	2,000	---	---
	1.6 ±0.2 mm	K	F	12 mm	---	2,000	---	8,000
	2.0 ±0.2 mm	K		12 mm	---	2,000	---	---
	0.6 / 0.85 ±0.1 mm	K		12 mm	---	2,000	---	---
	1.15 ±0.1 mm	K		12 mm	---	1,000	---	---
1812	1.15 ±0.15 mm	K		12 mm	---	1,000	---	---
	1.25 ±0.2 mm	K		12 mm	---	1,000	---	---
	1.35 ±0.15 mm	K		12 mm	---	1,000	---	---
	1.5 ±0.1 mm	K		12 mm	---	1,000	---	---
	1.6 ±0.2 mm	K		12 mm	---	1,000	---	---
	2.0 ±0.2 mm	K		12 mm	---	1,000	---	---
2220	2.5 ±0.2 mm	K		12 mm	---	500	---	---
	2.0 ±0.2 mm	K		12 mm	---	1,000	---	---

PAPER/PE TAPE SPECIFICATION**Table II** Dimensions of paper/PE tape for relevant chip size; see Fig.3

SIZE CODE	SYMBOL											Unit: mm
	A ₀	B ₀	W	E	F	P ₀ ^(I)	P ₁	P ₂	ØD ₀	K ₀	T	
0201	0.39 ± 0.06	0.70 ± 0.06	8.0 ± 0.20	1.75 ± 0.1	3.50 ± 0.05	4.0 ± 0.05	2.0 ± 0.05	2.0 ± 0.05	1.55 ± 0.03	0.38 ± 0.05	(0.47 / 0.55)±0.10	
0402	0.70 ± 0.15	1.21 ± 0.12	8.0 ± 0.20	1.75 ± 0.1	3.50 ± 0.05	4.0 ± 0.05	2.0 ± 0.05	2.0 ± 0.05	1.50 +0.1 /-0	(0.75 / 0.60)±0.10	(0.85 / 0.70)±0.10	
0603	1.05 ± 0.14	1.86 ± 0.13	8.0 ± 0.20	1.75 ± 0.1	3.50 ± 0.05	4.0 ± 0.10	4.0 ± 0.10	2.0 ± 0.05	1.50 +0.1 /-0	(1.05 / 0.95 / 0.75)±0.10	(1.15 / 1.05 / 0.85)±0.10	
0805	1.50 ± 0.15	2.26 ± 0.20	8.0 ± 0.20	1.75 ± 0.1	3.50 ± 0.05	4.0 ± 0.10	4.0 ± 0.10	2.0 ± 0.05	1.50 +0.1 /-0	(1.05 / 0.95 / 0.75)±0.10	(1.15 / 1.05 / 0.85)±0.10	
1206	1.90 ± 0.15	3.50 ± 0.20	8.0 ± 0.20	1.75 ± 0.1	3.50 ± 0.05	4.0 ± 0.10	4.0 ± 0.10	2.0 ± 0.05	1.50 +0.1 /-0	(0.95 / 0.75)±0.10	(1.05 / 0.85)± 0.10	

NOTE

- I. P₀ pitch tolerance over any 10 pitches is ±0.2 mm

BLISTER TAPE SPECIFICATION

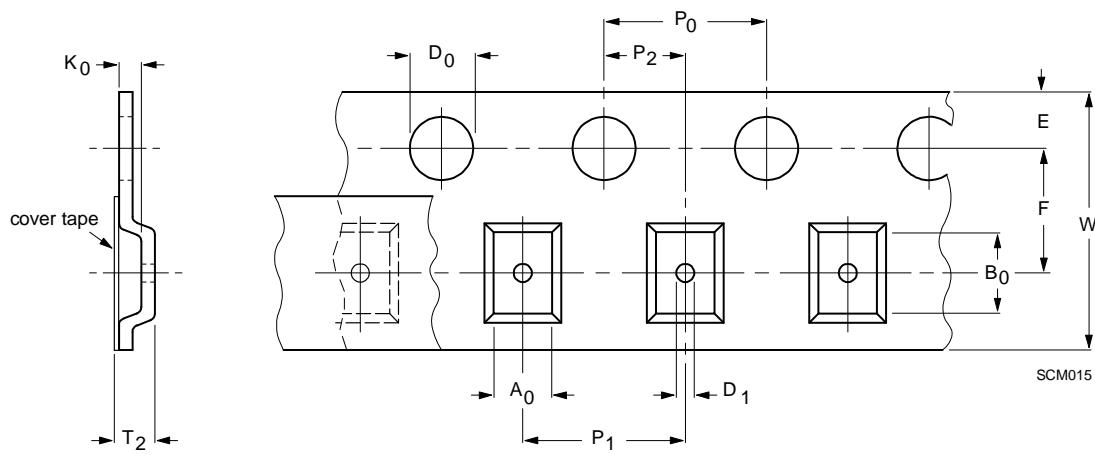


Fig. 4 Blister tape

Table 12 Dimensions of blister tape for relevant chip size; see Fig.4

SIZE CODE	SYMBOL												Unit: mm			
	A_0			B_0		K_0		W	E	F	$\emptyset D_0$	$\emptyset D_1$	$P_0^{(2)}$	P_1	P_2	T2
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.	Min.	Min.	Min.	Min.	Max.	
0805	1.29	1.65	2.09	2.60	1.25	1.62	8.1 ±0.20	1.75 ±0.1	3.5 ±0.05	1.5 +0.1/-0.0	1 +0.1/-0.0	4.0 ±0.10	4.0 ±0.10	2.0 ±0.05	1.30	1.67
1206	1.65	2.12	3.30	3.75	1.22	2.15	8.1 ±0.20	1.75 ±0.1	3.5 ±0.05	1.5 +0.1/-0.0	1 +0.1/-0.0	4.0 ±0.10	4.0 ±0.10	2.0 ±0.05	1.27	2.20
1210	2.55	3.02	3.31	3.88	0.97	2.92	8.1 ±0.20	1.75 ±0.1	3.5 ±0.05	1.5 +0.1/-0.0	1 +0.1/-0.0	4.0 ±0.10	4.0 ±0.10	2.0 ±0.05	1.02	2.97
1808	2.05	2.55	4.80	5.45	1.30	2.45	12.1 ±0.20	1.75 ±0.1	5.5 ±0.05	1.5 +0.1/-0.0	1.5 +0.1/-0.0	4.0 ±0.10	4.0 ±0.10	2.0 ±0.05	1.35	2.50
1812	3.35	3.75	4.70	5.33	0.70	2.40	12.1 ±0.20	1.75 ±0.1	5.5 ±0.05	1.5 +0.1/-0.0	1.5 +0.1/-0.0	4.0 ±0.10	8.0 ±0.10	2.0 ±0.05	0.75	2.45

NOTE

1. Typical capacitor displacement in pocket
2. P_0 pitch tolerance over any 10 pitches is ± 0.2 mm

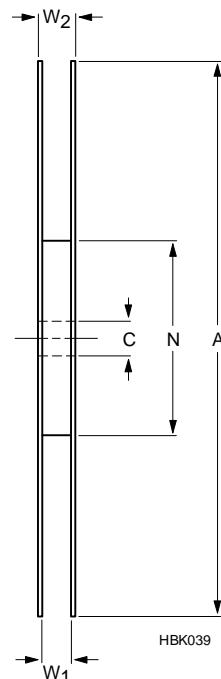
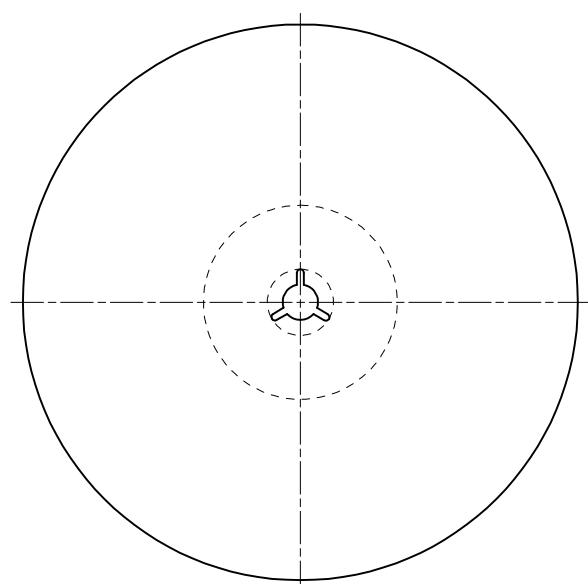
REEL SPECIFICATION

Fig. 5 Reel

Table 13 Reel dimensions; see Fig.5

TAPE WIDTH	SYMBOL				Unit: mm	
	A	N	C	W ₁	W _{2max.}	
8 (Ø178 mm/7")	178 ±1.0	60 ±1.0	13 +0.50/-0.20	9.4 ±1.5	14.4	
8 (Ø330 mm/13")	330 ±1.0	100 ±1.0	13 +0.50/-0.20	9.0 ±0.2	14.4	
12 (Ø178 mm/7")	178 ±1.0	60 ±1.0	13 +0.50/-0.20	13.4 ±1.5	18.4	

PROPERTIES OF REEL

Material: polystyrene

Surface resistance: <10¹⁰ Ω/sq.

ELECTRICAL CHARACTERISTICS**NP0/X7R DIELECTRIC CAPACITORS; NISN TERMINATIONS**

Unless otherwise specified, all test and measurements shall be made under standard atmospheric conditions for testing as given in 5.3 of IEC 60068-1:

- Temperature: 15 °C to 35 °C
- Relative humidity: 25% to 75%
- Air pressure: 86 kPa to 106 kPa

Before the measurements are made, the capacitor shall be stored at the measuring temperature for a time sufficient to allow the entire capacitor to reach this temperature.

The period as prescribed for recovery at the end of a test is normally sufficient for this purpose.

Table 14

DESCRIPTION		VALUE
Capacitance range		0.47 pF to 2.2 µF
Capacitance tolerance		
NP0	C < 10 pF	±0.25 pF, ±0.5 pF
	C ≥ 10 pF	±2%, ±5%, ±10%
X7R		±5% ⁽¹⁾ , ±10%, ±20%
Dissipation factor (D.F.)		
NP0	C < 30 pF	≤ 1 / (400 + 20C)
	C ≥ 30 pF	≤ 0.1 %
X7R	General	≤ 2.5 %
	Exception	1206/100V/ 560nF to 1uF, 1210/100V/1uF and 2.2uF 0603/100V/12nF to 100nF, 0805/100V/560nF to 1uF, 1206/100V/2.2uF ≤ 3.5% ≤ 5%
Insulation resistance after 1 minute at U _r (DC)		R _{ins} ≥ 10 GΩ or R _{ins} × C ≥ 500Ω·F whichever is less R _{ins} × C ≥ 100Ω·F ⁽²⁾
Maximum capacitance change as a function of temperature (temperature characteristic/coefficient):		
NP0		±30 ppm/°C
	X7R	±15%
Operating temperature range: NP0/X7R		-55 °C to +125 °C

NOTE

1. Capacitance tolerance ±5% doesn't available for X7R full product range, please contact local sales force before order
2. 1210/ X7R/ 630V/ 27nF to 47nF
1210/ X7R/ 500V/ 56nF to 100nF
1812/ X7R/ 630V/ 39nF to 100nF

SOLDERING RECOMMENDATION

Table 15

SOLDERING METHOD	SIZE	0201	0402	0603	0805	1206	≥ 1210
Reflow	Reflow only		$> 100 \text{ nF}$	$> 1.0 \mu\text{F}$	$> 2.2 \mu\text{F}$	$> 2.2 \mu\text{F}$	Reflow only
Reflow/Wave			$\leq 100 \text{ nF}$	$\leq 1.0 \mu\text{F}$	$\leq 2.2 \mu\text{F}$	$\leq 2.2 \mu\text{F}$	---

TESTS AND REQUIREMENTS

Table 13 Test procedures and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Mounting	IEC 60384- 21/22	4.3 The capacitors may be mounted on printed-circuit boards or ceramic substrates	No visible damage
Visual Inspection and Dimension Check		4.4 Any applicable method using $\times 10$ magnification	In accordance with specification
Capacitance	4.5.1	NP0: $f = 1 \text{ MHz}$ for $C \leq 1 \text{ nF}$, measuring at voltage 1 V_{rms} at 20°C $f = 1 \text{ KHz}$ for $C > 1 \text{ nF}$, measuring at voltage 1 V_{rms} at 20°C X7R: $f = 1 \text{ KHz}$ for $C \leq 10 \mu\text{F}$, measuring at voltage 1 V_{rms} at 20°C	Within specified tolerance
Dissipation Factor (D.F.)	4.5.2	NP0: $f = 1 \text{ MHz}$ for $C \leq 1 \text{ nF}$, measuring at voltage 1 V_{rms} at 20°C $f = 1 \text{ KHz}$ for $C > 1 \text{ nF}$, measuring at voltage 1 V_{rms} at 20°C X7R: $f = 1 \text{ KHz}$ for $C \leq 10 \mu\text{F}$, measuring at voltage 1 V_{rms} at 20°C	In accordance with specification (in Table 14)
Insulation Resistance	4.5.3	$U_r \leq 500 \text{ V}$: At U_r for 1 minute $U_r > 500 \text{ V}$: At 500 V for 1 minute	In accordance with specification (in Table 14)

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS												
Temperature coefficient	4.6	<p>Capacitance shall be measured by the steps shown in the following table.</p> <p>The capacitance change should be measured after 5 min at each specified temperature stage.</p> <table border="1"> <thead> <tr> <th>Step</th><th>Temperature(°C)</th></tr> </thead> <tbody> <tr> <td>a</td><td>25±2</td></tr> <tr> <td>b</td><td>Lower temperature±3°C</td></tr> <tr> <td>c</td><td>25±2</td></tr> <tr> <td>d</td><td>Upper Temperature±2°C</td></tr> <tr> <td>e</td><td>25±2</td></tr> </tbody> </table> <p>(1) NP0</p> <p>Temperature Coefficient shall be calculated from the formula as below</p> $\text{Temp. Coefficient} = \frac{C_2 - C_1}{C_1 \times \Delta T} \times 10^6 \text{ [ppm/°C]}$ <p>C1: Capacitance at step c C2: Capacitance at 125°C ΔT: 100°C (=125°C -25°C)</p> <p>(2) X7R</p> <p>Capacitance Change shall be calculated from the formula as below</p> $\Delta C = \frac{C_2 - C_1}{C_1} \times 100\%$ <p>C1: Capacitance at step c C2: Capacitance at step b or d</p>	Step	Temperature(°C)	a	25±2	b	Lower temperature±3°C	c	25±2	d	Upper Temperature±2°C	e	25±2	<p><General purpose series> NP0: Δ C/C: ±30ppm/°C</p> <p>X7R: Δ C/C: ±15%</p> <p><High Capacitance series> Class2: X7R: Δ C/C: ±15%</p>
Step	Temperature(°C)														
a	25±2														
b	Lower temperature±3°C														
c	25±2														
d	Upper Temperature±2°C														
e	25±2														
Adhesion	IEC 60384- 21/22	4.7	<p>A force applied for 10 seconds to the line joining the terminations and in a plane parallel to the substrate</p> <p>Force size ≥ 0603: 5N size = 0402: 2-5N size = 0201: 1N</p>												
Bending Strength	4.8	<p>Mounting in accordance with IEC 60384-22 paragraph 4.3</p> <p>Conditions: bending 1 mm at a rate of 1 mm/s, radius jig 5 mm</p>	<p>No visible damage</p> <p>ΔC/C Class I: NP0: within ±1% or 0.5 pF, whichever is greater Class2: X7R: ±10%</p>												

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Resistance to Soldering Heat	4.9	<p>Precondition: 150 +0/-10 °C for 1 hour, then keep for 24 ±1 hours at room temperature</p> <p>Preheating: for size ≤ 1206: 120 °C to 150 °C for 1 minute</p> <p>Preheating: for size > 1206: 100 °C to 120 °C for 1 minute and 170 °C to 200 °C for 1 minute</p> <p>Solder bath temperature: 260 ±5 °C</p> <p>Dipping time: 10 ±0.5 seconds</p> <p>Recovery time: 24 ±2 hours</p>	<p>Dissolution of the end face plating shall not exceed 25% of the length of the edge concerned</p> <p>ΔC/C</p> <p>Class I: NP0: within ±0.5% or 0.5 pF, whichever is greater</p> <p>Class2: X7R: ±10%</p> <p>D.F. within initial specified value R_{ins} within initial specified value</p>
Solderability	4.10	<p>Preheated the temperature of 80 °C to 140 °C and maintained for 30 seconds to 60 seconds.</p> <p>1. Temperature: 235±5°C / Dipping time: 2 ±0.5 s</p> <p>2. Temperature: 245±5°C / Dipping time: 3 ±0.5 s (lead free)</p> <p>Depth of immersion: 10mm</p>	The solder should cover over 95% of the critical area of each termination
Rapid Change of Temperature	IEC 60384-21/22	<p>4.11 Preconditioning: 150 +0/-10 °C for 1 hour, then keep for 24 ±1 hours at room temperature</p> <p>5 cycles with following detail: 30 minutes at lower category temperature 30 minutes at upper category temperature</p> <p>Recovery time 24 ±2 hours</p>	<p>No visual damage</p> <p>ΔC/C</p> <p>Class I: NP0: within ±1% or 1 pF, whichever is greater</p> <p>Class2: X7R: ±15%</p> <p>D.F. meet initial specified value R_{ins} meet initial specified value</p>

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS															
Damp Heat	4.13	<p>3. Preconditioning, class 2 only: $150 +0/-10^{\circ}\text{C}$ / 1 hour, then keep for 24 ± 1 hour at room temp</p> <p>4. Initial measure: Spec: refer initial spec C, D, IR</p> <p>5. Damp heat test: 500 ± 1 hours at $40 \pm 2^{\circ}\text{C}$; 90 to 95% R.H.</p> <p>6. Recovery: Class 1: 6 to 24 hours Class 2: 24 ± 2 hours</p> <p>7. Final measure: C, D, IR</p> <p>P.S. If the capacitance value is less than the minimum value permitted, then after the other measurements have been made the capacitor shall be precondition according to "IEC 60384 4.1" and then the requirement shall be met.</p>	<p>No visual damage after recovery</p> <p>$\Delta\text{C/C}$</p> <p>Class 1: NP0: within $\pm 2\%$ or 1 pF, whichever is greater</p> <p>Class2: X7R: $\pm 15\%$</p> <p>D.F.</p> <p>Class 1: NP0: $\leq 2 \times$ specified value</p> <p>Class2: X7R: $\geq 25 \text{ V} : \leq 5\%$</p> <p>$R_{\text{ins}}$</p> <p>Class 1: NP0: $\geq 2,500 \text{ M}\Omega$ or $R_{\text{ins}} \times C_r \geq 25 \Omega \cdot \text{F}$ whichever is less</p> <p>Class2: X7R: $\geq 500 \text{ M}\Omega$ or $R_{\text{ins}} \times C_r \geq 25 \Omega \cdot \text{F}$ whichever is less</p>															
Endurance	IEC 60384-21/22	<p>4.14</p> <p>1. Preconditioning, X7R only: $150 +0/-10^{\circ}\text{C}$ / 1 hour, then keep for 24 ± 1 hour at room temp</p> <p>2. Initial measure: Spec: refer initial spec C, D, IR</p> <p>3. Endurance test: Temperature: NP0/X7R: 125°C Specified stress voltage applied for 1,000 hours:</p> <p>4. High voltage series follows with below stress condition:</p> <table border="1"> <tr> <th>Voltage</th> <th>NP0</th> <th>X7R</th> </tr> <tr> <td>$\leq 100\text{V}$</td> <td>$2.0 \times U_r$</td> <td>$2.0 \times U_r$</td> </tr> <tr> <td>200/250V</td> <td>$1.5 \times U_r$</td> <td>$1.5 \times U_r$</td> </tr> <tr> <td>500/630V</td> <td>$1.3 \times U_r$</td> <td>$1.2 \times U_r$</td> </tr> <tr> <td>$\geq 1\text{KV}$</td> <td>$1.2 \times U_r$</td> <td>$1.1 \times U_r$</td> </tr> </table> <p>* NPO, 0603, 100V, 5.1nF to 10nF, apply voltage : $1.5 \times U_r$</p> <p>5. Recovery time: 24 ± 2 hours</p> <p>6. Final measure: C, D, IR</p> <p>P.S. If the capacitance value is less than the minimum value permitted, then after the other measurements have been made the capacitor shall be precondition according to "IEC 60384 4.1" and then the requirement shall be met.</p>	Voltage	NP0	X7R	$\leq 100\text{V}$	$2.0 \times U_r$	$2.0 \times U_r$	200/250V	$1.5 \times U_r$	$1.5 \times U_r$	500/630V	$1.3 \times U_r$	$1.2 \times U_r$	$\geq 1\text{KV}$	$1.2 \times U_r$	$1.1 \times U_r$	<p>No visual damage</p> <p>$\Delta\text{C/C}$</p> <p>Class 1: NP0: within $\pm 2\%$ or 1 pF, whichever is greater</p> <p>Class2: X7R: $\pm 15\%$</p> <p>D.F.</p> <p>Class 1: NP0: $\leq 2 \times$ specified value</p> <p>Class2: X7R: $\geq 25 \text{ V} : \leq 5\%$</p> <p>$R_{\text{ins}}$</p> <p>Class 1: NP0: $\geq 4,000 \text{ M}\Omega$ or $R_{\text{ins}} \times C_r \geq 40 \Omega \cdot \text{F}$ whichever is less</p> <p>Class2: X7R: $\geq 1,000 \text{ M}\Omega$ or $R_{\text{ins}} \times C_r \geq 50 \Omega \cdot \text{F}$ whichever is less</p>
Voltage	NP0	X7R																
$\leq 100\text{V}$	$2.0 \times U_r$	$2.0 \times U_r$																
200/250V	$1.5 \times U_r$	$1.5 \times U_r$																
500/630V	$1.3 \times U_r$	$1.2 \times U_r$																
$\geq 1\text{KV}$	$1.2 \times U_r$	$1.1 \times U_r$																
Voltage Proof	4.6	<p>Specified stress voltage applied for 1~5 seconds</p> <p>$100 \text{ V} < U_r \leq 200 \text{ V}$ series applied $(1.5 U_r + 100)$</p> <p>$200 \text{ V} < U_r \leq 500 \text{ V}$ series applied $(1.3 U_r + 100)$</p> <p>$U_r > 500 \text{ V}$: $1.3 U_r$</p> <p>$U_r \geq 1000 \text{ V}$: $1.2 U_r$</p> <p>Charge/Discharge current is less than 50 mA</p>	No breakdown or flashover															

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 25	Dec. 08, 2022	-	- 0805 / 1210 dimension spec updated
Version 24	Jun. 11, 2021	-	- Add X7R : 1812/630V/ 39nF to 100nF - R_{ins} revised to $R_{ins} \times C \geq 100 \Omega \cdot F$ X7R : 1210/630V/27nF to 47nF 1210/500V/56nF to 100nF
Version 23	Mar. 25, 2021	-	- Add NPO : 1206/630V 6.8nF/10nF 1210/630V/22nF 1812/630V/22nF X7R : 2220/630V/150nF to 220nF
Version 22	Jun. 10, 2020	-	- Add NPO : 0603/100V/1.8nF to 10nF, 1206/250V/3.3nF to 3.9nF 1206/630V/2.2nF X7R : 0805/100V330nF to 1μF, 0805/250V/68nF to 100nF 1206/100V/680nF, 1210/500V/68nF to 100nF, 1210/630V/47nF - Modify NPO : 1210/100V/12nF to 15nF thickness to 1.25mm X7R : 1210/630V/22nF thickness to 1.6mm 1210/630V/27nF to 33nF thickness to 2.0mm
Version 21	Jul. 13, 2018	-	- Add NPO : 0402/120pF to 1nF/100V, 0603/1.2nF to 1.5nF/100V, 1206/1.8nF/630V, 1210/12nF to 22nF/100V X7R : 0805/33nF to 47nF/200 to 250V
Version 20	Sep. 14, 2017	-	- Dimension outlines updated
Version 19	Mar 7, 2017	-	- 0805 L4 spec updated
Version 18	Dec 9, 2016	-	- Soldering recommendation update
Version 17	Aug 16, 2016	-	- Capacitance range & thickness update
Version 16	Apr. 16, 2015	-	- Capacitance range & thickness
Version 15	Apr. 16, 2015	-	- Electrical characteristics update
Version 14	Sep. 25, 2014	-	- Electrical characteristics update
Version 13	Apr. 21, 2014	-	- Electrical characteristics update
Version 12	Dec. 12, 2013	-	- Electrical characteristics update
Version 11	Jun. 17, 2013	-	- Test method and procedure updated
Version 10	Nov 22, 2012	-	- Test method and procedure updated
Version 9	Feb 02, 2012	-	- Test method and procedure updated
Version 8	Apr 22, 2011	-	- NP0 0402 100V added
Version 7	Mar 01, 2011	-	- Dimension updated

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 6	Sep 30, 2010	-	- Update the thickness of 0805 100V
Version 5	Sep 28, 2010	-	- Product range updated - Thickness classes and packing quantity table updated
Version 4	Jun 17, 2010	-	- Update the dimension of 0805, 1206 and 1812
Version 3	Mar 25, 2010	-	- Product range update
Version 2	Mar 15, 2010	-	- Product range update
Version 1	Oct 30, 2009	-	- Change to dual brand datasheet that describe Mid-voltage NP0/X7R series with RoHS compliant - Replace the "100V to 630V" part of pdf files: UP-NP0X7R_MV_100-to-500V_0, UY-NP0X7R_MV_100-to-500V_0, NP0_16V-to-100V_6, NP0_50-to-500V_10, X7R_16-to-500V_9 and X7R_16V-to-100V_9 - Define global part number - Description of "Halogen Free compliant" added - Test method and procedure updated
Version 0	Sep 08, 2005	-	- New

Surface-Mount Ceramic Multilayer Capacitors

LEGAL DISCLAIMER

YAGEO, its distributors and agents (collectively, "YAGEO"), hereby disclaims any and all liabilities for any errors, inaccuracies or incompleteness contained in any product related information, including but not limited to product specifications, datasheets, pictures and/or graphics. YAGEO may make changes, modifications and/or improvements to product related information at any time and without notice.

YAGEO makes no representation, warranty, and/or guarantee about the fitness of its products for any particular purpose or the continuing production of any of its products. To the maximum extent permitted by law, YAGEO disclaims (i) any and all liability arising out of the application or use of any YAGEO product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for a particular purpose, non -infringement and merchantability.

YAGEO products are designed for general purpose applications under normal operation and usage conditions. Please contact YAGEO for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property: Aerospace equipment (artificial satellite, rocket, etc.), Atomic energy-related equipment, Aviation equipment, Disaster prevention equipment, crime prevention equipment, Electric heating apparatus, burning equipment, Highly public information network equipment, data-processing equipment , Medical devices, Military equipment, Power generation control equipment, Safety equipment, Traffic signal equipment, Transportation equipment and Undersea equipment, or for any other application or use in which the failure of YAGEO products could result in personal injury or death, or serious property damage. Particularly **YAGEO Corporation and its affiliates do not recommend the use of commercial or automotive grade products for high reliability applications or manned space flight.**

Information provided here is intended to indicate product specifications only. YAGEO reserves all the rights for revising this content without further notification, as long as products are unchanged. Any product change will be announced by PCN.